

PRODUCT DESCRIPTION

A rust inhibitive primer designed for use over properly prepared steel. A general purpose primer, Interprime 298 exhibits ease of application and corrosion inhibition. Low VOC.

INTENDED USES

A general purpose primer for structural steel, designed for use in mild industrial and commercial environments. For optimum performance, a topcoat is required for exterior exposures.

PRACTICAL INFORMATION FOR INTERPRIME 298

Color	Red, Gray
Gloss Level	Not applicable
Volume Solids	59%
Typical Thickness	3-4 mils (75-100 microns) dry equivalent to 5.1-6.8 mils (127-169 microns) wet
Theoretical Coverage	315 sq.ft/US gallon at 3 mils d.f.t and stated volume solids 7.90 m ² /liter at 75 microns d.f.t and stated volume solids
Practical Coverage	Allow appropriate loss factors
Method of Application	Airless Spray, Air Spray, Brush, Roller

Drying Time

Temperature	Touch Dry	Hard Dry	Overcoating Interval with recommended topcoats	
			Minimum	Maximum
50°F (10°C)	4 hours	10 hours	6 hours	Extended ¹
59°F (15°C)	3 hours	8 hours	6 hours	Extended ¹
77°F (25°C)	2 hours	6 hours	4 hours	Extended ¹
104°F (40°C)	30 minutes	3 hours	2 hours	Extended ¹

¹ See International Protective Coatings Definitions & Abbreviations

REGULATORY DATA

Flash Point	30°C (86°F)
Product Weight	11.8 lb/gal (1.42 kg/l)
VOC	2.83 lb/gal (340 g/lit) EPA Method 24

See Product Characteristics section for further details

SURFACE PREPARATION

The performance of this product will depend upon the degree of surface preparation. The surface to be coated must be clean and free from contamination. Prior to paint application all surfaces should be assessed and treated in accordance with ISO 8504:1992.

Accumulated dirt and soluble salts must be removed. Dry bristle brushing will normally be adequate for accumulated dirt. Soluble salts should be removed by fresh water washing.

Oil or grease should be removed in accordance with SSPC-SP1 solvent cleaning.

Abrasive Blast Cleaning

Abrasive blast clean to SSPC SP6 or Sa2½ (ISO 8501-1:2007). If oxidation has occurred between blasting and application of Interprime 298 the surface should be reblasted to the specified visual standard.

Surface defects revealed by the blast cleaning process should be ground, filled, or treated in the appropriate manner.

Interprime 298 is suitable for application to blast cleaned surfaces which were initially to the above standard but have been allowed to deteriorate under good shop conditions for up to 7-10 days. The surface may deteriorate to Sa2 standard but must be free from loose powdery deposits.

Maintenance and Site Touch-up

The product is designed for application to surfaces prepared to St2 (ISO 8501-1:2007) or SSPC-SP2. When using power tools care should be taken to avoid surface polishing. The product may also be applied to surfaces which have been sweep blasted to Sa2. On poor surfaces brush application will assist performance.

Interprime 298 is suitable for overlap onto most aged coating systems. Loose or flaking coatings should be removed back to a firm edge. Glossy epoxies and polyurethanes may require abrasion.

APPLICATION

Mixing	This material is a one component coating and should always be mixed thoroughly with a power agitator before application.		
Mix Ratio	Not applicable.		
Airless Spray	Recommended	Tip Range 13-17 thou (0.33-0.43 mm) Total output fluid pressure at spray tip not less than 2503 psi (176 kg/cm ²)	
Air Spray (Pressure Pot)	Recommended	Gun Air Cap Fluid Tip	DeVilbiss MBC or JGA 704 or 765 E
Brush	Recommended	Typically 1.6-2.0 mils (40-50 microns) can be achieved. Care should be taken to avoid under-application.	
Roller	Recommended	Typically 1.6-2.0 mils (40-50 microns) can be achieved. Care should be taken to avoid under-application.	
Thinner	International GTA007	Do not thin more than allowed by local environmental legislation	
Cleaner	International GTA007		
Work Stoppages	Thoroughly flush all equipment with International GTA007. All unused material should be stored in tightly closed containers. Partially filled containers may show surface skinning and/or a viscosity increase of the material after storage. Material should be filtered prior to use.		
Clean Up	Clean all equipment immediately after use with International GTA007. It is good working practice to periodically flush out spray equipment during the course of the working day. Frequency of cleaning will depend upon amount sprayed, temperature and elapsed time, including any delays.		
	All surplus materials and empty containers should be disposed of in accordance with appropriate regional regulations/legislation.		

PRODUCT CHARACTERISTICS

Anti-corrosive performance on hand prepared steel is related directly to both the degree of surface preparation and the dry film thickness of the system applied.

In order to ensure good anti-corrosive performance, it is important to achieve a minimum system dry film thickness of 6 mils (150 microns) by application of multi-coats over hand prepared steel.

When overcoating with epoxies or polyurethanes, it will be necessary to adhere to the specification dry film thickness to ensure that adequate drying times are allowed, and that the Interprime 298 is not over-applied.

Minimum overcoating time for epoxy and polyurethane topcoats is 16 hours at 77°F (25°C). Further information is available from International Protective Coatings.

This product is not intended for use in aggressive, corrosive environments, or on heavily pitted or contaminated steel.

Interprime 298 is not suitable for use as a barrier coat for upgrading old chlorinated rubber and vinyl systems.

When used in a marine environment, the schemes and overcoating intervals utilized may differ. Coating systems incorporating Interprime 298 are not suitable for immersion service.

If applying Interprime 298 in enclosed maintenance conditions ensure adequate ventilation.

Surface temperature must always be a minimum of 5°F (3°C) above dew point.

Note: VOC values are typical and are provided for guidance purpose only. These may be subject to variation depending on factors such as differences in color and normal manufacturing tolerances.

Low molecular weight reactive additives, which will form part of the film during normal ambient cure conditions, will also effect VOC values determined using EPA Method 24.

SYSTEMS COMPATIBILITY

Interprime 298 is normally applied to either blasted or hand or power tool cleaned steel. However, it is suitable for application over the following primers and is compatible for touch-up overlap on existing convertible coatings:

Intergard 251
Intergard 269

The following topcoats are recommended for Interprime 298:

Intercryl 530
Interfine 629HS
Intergard 740
Interlac 665
Interplus 770
Interplus 880
Interthane 990

For other suitable primers/topcoats, consult International Protective Coatings.

ADDITIONAL INFORMATION

Further information regarding industry standards, terms and abbreviations used in this data sheet can be found in the following documents available at www.international-pc.com:

- Definitions & Abbreviations
- Surface Preparation
- Paint Application
- Theoretical & Practical Coverage

Individual copies of these information sections are available upon request.

SAFETY PRECAUTIONS

This product is intended for use only by professional applicators in industrial situations in accordance with the advice given on this sheet, the Material Safety Data Sheet and the container(s), and should not be used without reference to the Material Safety Data Sheet (MSDS) which International Protective Coatings has provided to its customers.

All work involving the application and use of this product should be performed in compliance with all relevant national, Health, Safety & Environmental standards and regulations.

In the event welding or flame cutting is performed on metal coated with this product, dust and fumes will be emitted which will require the use of appropriate personal protective equipment and adequate local exhaust ventilation.

If in doubt regarding the suitability of use of this product, consult International Protective Coatings for further advice.

PACK SIZE	Unit Size	Vol	Pack
	5 US gal	5 US gal	5 US gal
For availability of other pack sizes contact International Protective Coatings			
SHIPPING WEIGHT	Unit Size		
	5 US gal	62.6 lb	
STORAGE	Shelf Life	18 months minimum at 77°F (25°C). Subject to re-inspection thereafter. Store in dry, shaded conditions away from sources of heat and ignition.	

Disclaimer

The information in this data sheet is not intended to be exhaustive; any person using the product for any purpose other than that specifically recommended in this data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at their own risk. All advice given or statements made about the product (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing to do so, we do not accept any liability at all for the performance of the product or for (subject to the maximum extent permitted by law) any loss or damage arising out of the use of the product. We hereby disclaim any warranties or representations, express or implied, by operation of law or otherwise, including, without limitation, any implied warranty of merchantability or fitness for a particular purpose. All products supplied and technical advice given are subject to our Conditions of Sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is liable to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to check with their local International Paint representative that this data sheet is current prior to using the product.

This Technical Data Sheet is available on our website at www.international-marine.com or www.international-pc.com, and should be the same as this document. Should there be any discrepancies between this document and the version of the Technical Data Sheet that appears on the website, then the version on the website will take precedence.

Issue date: 11/30/2011

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